## MPM 16/400 SS-P

ENGINE DRIVEN WELDER/GENERATOR / DELIVERS 400 A OF DC WELD OUTPUT / THREE-PHASE AND SINGLE-PHASE AUXILIARY POWER AVAILABLE / SUPER SILENCED MODEL / DIFSEL ENGINE 1500 RPM

#### **Gen Set Features**

#### Welding Processes: SMAW (stick) / TIG Lift Arc / MIG / CAG

- + DAS, auto engine protection shutdown system with warning lights in case of:
  - battery charger failure
  - low fuel level
  - low oil pressure
  - high coolant temperature
  - overspeed
- + Fuel level gauge
- + 12V built-in battery with electric start
- + Engine hourmeter Voltmeter
- + Emergency STOP button
- + 1 x 32A, 400 V 50 Hz three-phase EEC socket
- + 2 x 32A, 230 V 50 Hz single-phase EEC sockets protected by circuit breakers

- + 1 x 48 V 50 Hz single-phase outlet (safety low voltage)
- + Earth Leakage Circuit Breaker (ELCB)
- + Low-High amps switch for a more accurate arc control selection (30A ÷ 200A / 30A ÷ 400A)
- + Remote control socket
- + Weld Voltmeter and Ammeter
- + Arc Force Control with changeover switch basic / cellulosic welding rods
- + LIFT START TIG facility
- + CC/CV control for MIG welding
- + Carbon Arc Gouging (CAG) socket
- + Central lifting eye
- + Fork-lift pockets

## **Gen Set Options**

(available as factory options)

- + Built-in polarity reversing switch
- + Spark arrester muffler
- + Versions with different voltages
- + 60 Hz version
- + Bunded base to retain all liquids

#### **Accessories** on Request

- + Two-wheels site tow undercarriage (GRT2W)
- + Remote control unit with 20m cable and plug
- + Welding cables Ø 50 mm<sup>2</sup> (20+15 m) with accessories
- + Reverse polarity switch kit
- + MIG wire feeder

#### **Noise Level**

+ Lwa 93

(68 dB at 7m)

Homologated in accordance with the "Directive 2000/14/EC"

### **DC** Welding

- + Duty Cycle @ 60% + Duty Cycle @ 100%
- 400 A 36 V 350 A - 34 V
- + Stepless control (CC mode) 30 A ÷ 400 A
- + Stepless control (CV mode) 10 V ÷ 40 V + Open Circuit Voltage 70 V
- + Max welding rod 8 mm

#### **AC Generator** 50 Hz

- + Type Gen Set asynchronous self-excited and self-protected
- + Three-phase power 16 kVA - 400 V
- + Single-phase power 10 kVA - 230 V
- + Single-phase power

@ 75%

+ Power Factor 0.8

## **Diesel Engine**

- + Type Perkins 404C-22G 4 cyl. 28 HP (20,6 kWm) - 2216 cm<sup>3</sup>
- + Fuel
- + Cooling system water
- diesel

# 1500 rpm

- F
- IP 23
- - 1828 x 683 x 1230 mm
- + Dry Weight

+ Starting system electric + Fuel tank capacity 56 I + Fuel consumption

#### 4 I/h

5 kVA - 48 V

## **Other Features**

- + Insulation Class
- + Mechanical Protection
- + Dimensions (L x W x H)
- 730 kg

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